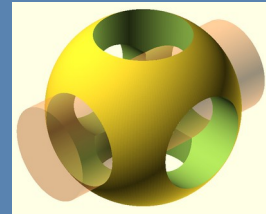
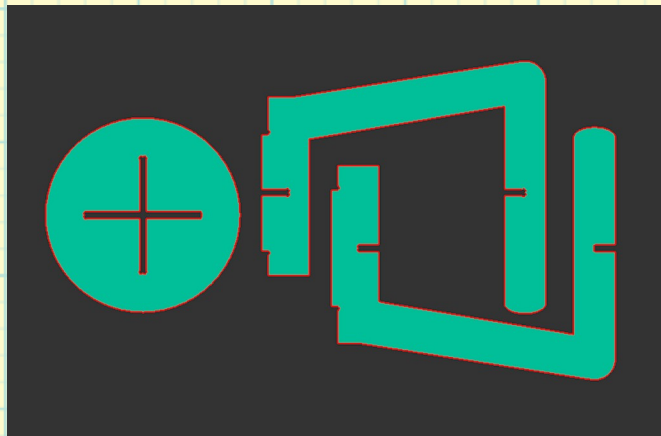
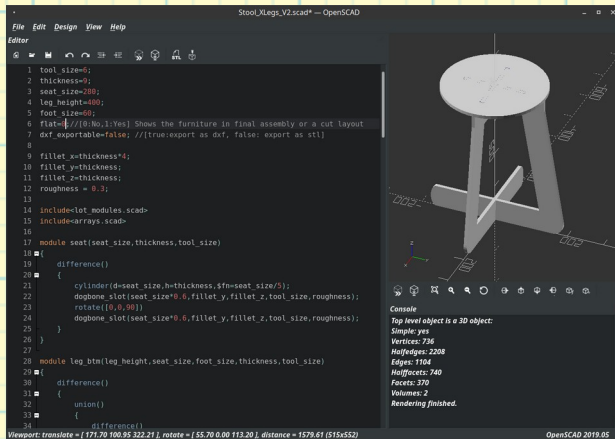


```
OpenSCAD{  
  3D Modeling(using Code);  
}
```



Tutor: Jens Meisner  
Computational Artist and Media Designer

# OpenSCAD - An Introduction



Modeling >> Exporting >> Manufacturing

# OpenSCAD - An Introduction

```
object();  
  variable = value;  
operator() action();  
operator() { action(); action(); }  
operator() operator() { action(); action(); }  
operator() {operator() action();  
operator() { action(); action(); } }
```

Examples of possible action statements

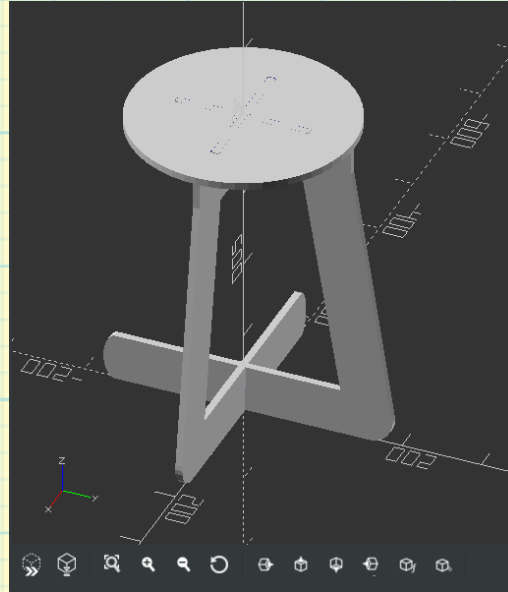
# OpenSCAD - An Introduction

## User Interface

# OpenSCAD - An Introduction

```
Editor
1 tool_size=6;
2 thickness=9;
3 seat_size=280;
4 leg_height=400;
5 foot_size=60;
6 flat=0; // [0:No,1:Yes] Shows the furniture in final assembly or a cut layout
7 dxf_exportable=false; // [true:export as dxf, false: export as stl]
8
9 fillet_x=thickness*4;
10 fillet_y=thickness;
11 fillet_z=thickness;
12 roughness = 0.3;
13
14 include<lot_modules.scad>
15 include<arrays.scad>
16
17 module seat(seat_size,thickness,tool_size)
18 {
19     difference()
20     {
21         cylinder(d=seat_size,h=thickness,$fn=seat_size/5);
22         dogbone_slot(seat_size*0.6,fillet_y,fillet_z,tool_size,roughness);
23         rotate([0,0,90])
24         dogbone_slot(seat_size*0.6,fillet_y,fillet_z,tool_size,roughness);
25     }
26 }
27
```

Editor



Preview

```
Console
Top level object is a 3D object:
Simple: yes
Vertices: 736
Halfedges: 2208
Edges: 1104
Halfacets: 740
Facets: 370
Volumes: 2
Rendering finished.
```

Console

OpenSCAD has 3 main windows

# OpenSCAD - An Introduction

Commenting Code

# OpenSCAD - An Introduction

## Examples of Commenting:

```
// Double slash will comment one line
```

```
/*
```

```
Slash and Asterisk will create a Multi-line comment,  
while Asterisk and Slash will end the comment block
```

```
*/
```

Commenting is a very important part of coding

# OpenSCAD - An Introduction

## Boolean Operations



# OpenSCAD - An Introduction

Boolean operations are:

```
intersection(), difference(), union()
```

Example:

```
intersection() {cube(30); sphere(30);}
```

There are 3 different Boolean operations

# OpenSCAD - An Introduction

## Transformations

# OpenSCAD - An Introduction

Main transformations are:

```
translate(), rotate()
```

Further transformations available are:

```
scale(), color(), mirror(), multmatrix(), offset(),  
minkowski(), and hull()
```

There are 2 ways of navigating an object in space

# OpenSCAD - An Introduction

Examples:

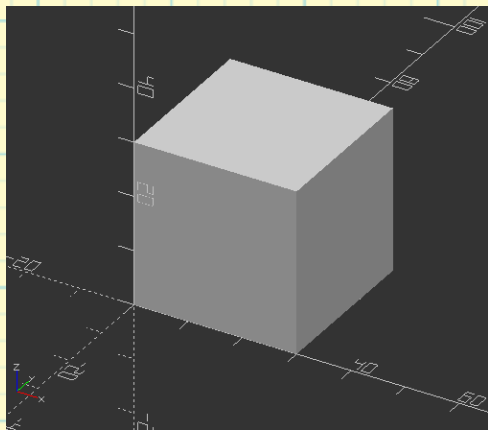
```
//Numbers represent distance from offset in mm  
translate([20,10,45]) sphere(20);  
//Numbers represent degree from offset in °  
rotate([55,25,45]) cube(30);  
//Numbers represent multiples of original size  
scale([-2,4,5]) cube(10);
```

Vectors within transformations are embedded in []

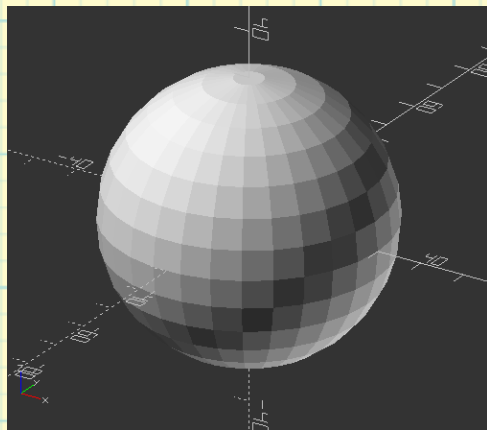
# OpenSCAD - An Introduction

## 3D Primitives

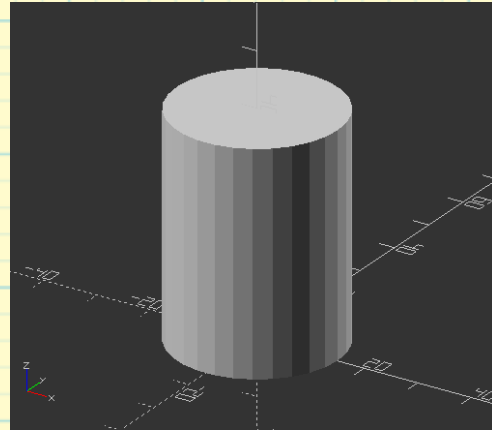
# OpenSCAD - An Introduction



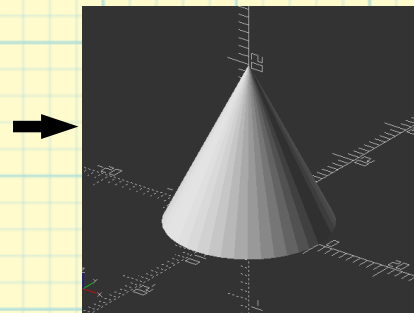
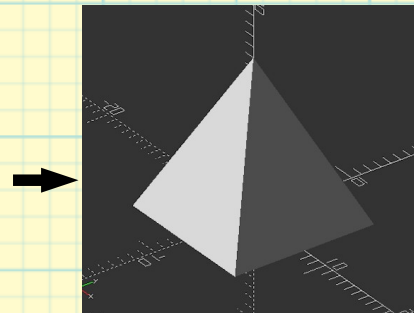
`cube();`



`sphere();`



`cylinder();`



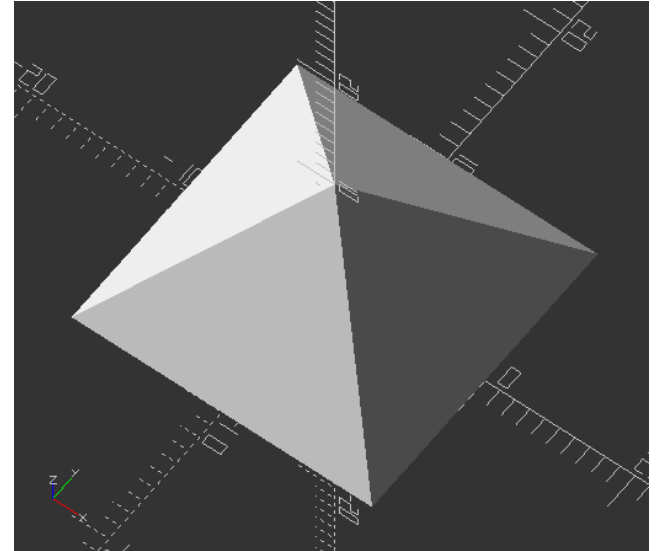
Basic 3D shapes: Cube, Sphere, Cylinder (Pyramid, Cone)

# OpenSCAD - An Introduction

A Polyhedron is made of points  
(Vector of 3D points or vertices),  
and faces (Vector of faces that  
collectively enclose the solid)

Syntax:

```
polyhedron(points=[],faces=[]);
```



Pyramid made with  
`polyhedron()`;

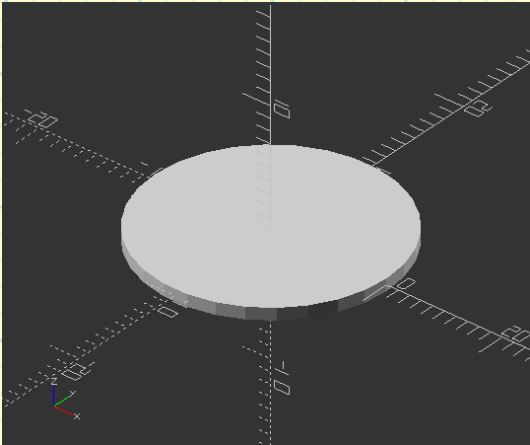
Most advanced 3D basic shape is the Polyhedron

# OpenSCAD - An Introduction

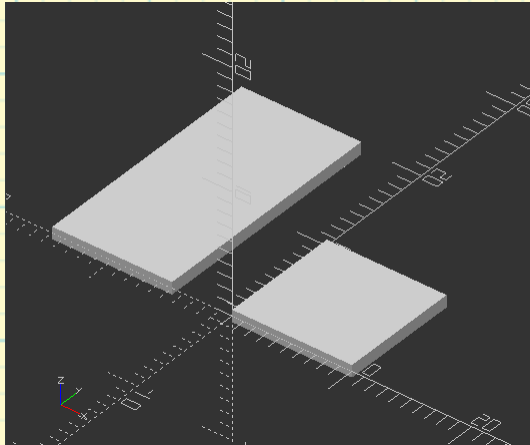
## 2D Primitives



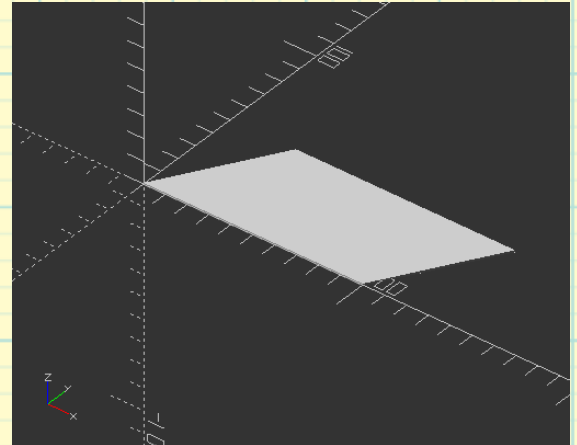
# OpenSCAD - An Introduction



`circle();`



`square();`



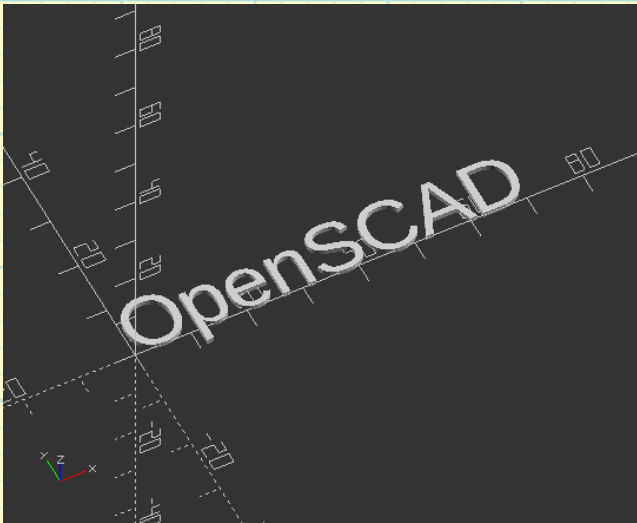
`polygon();`

Basic 2D shapes: Circle, Square, Polygon

# OpenSCAD - An Introduction

Text

# OpenSCAD - An Introduction



```
text();
```



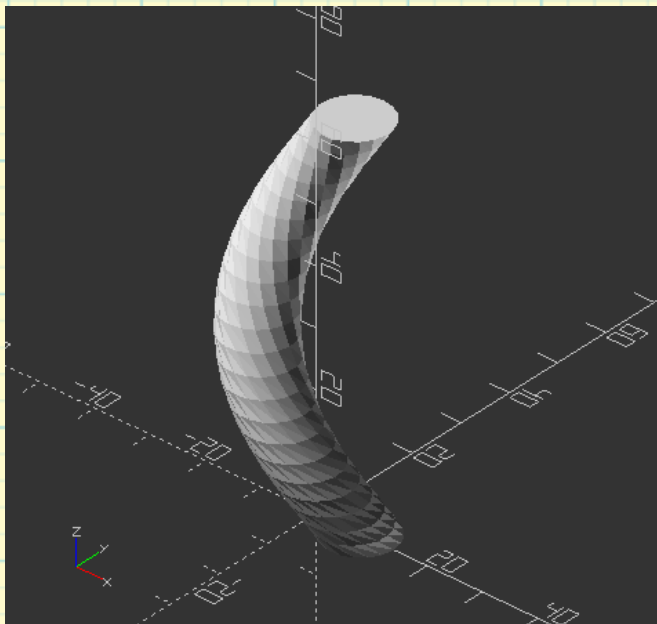
```
linear_extrude() text();
```

Text is a 2D object, that can be extruded

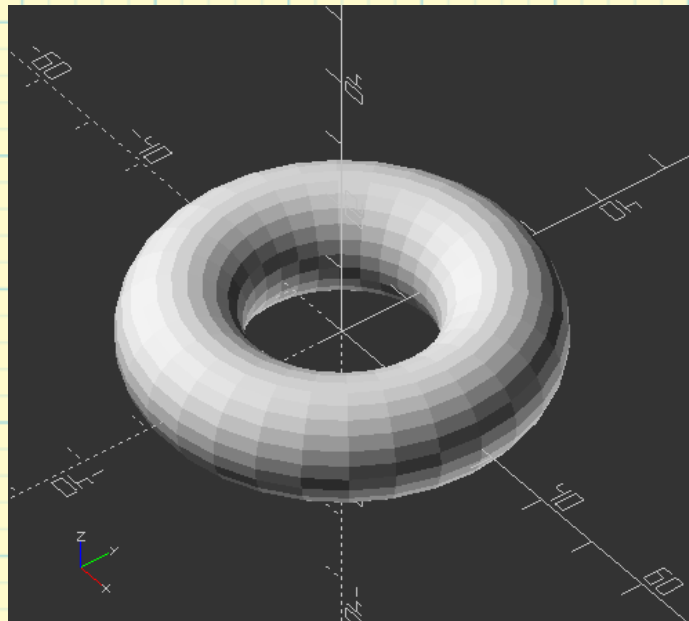
# OpenSCAD - An Introduction

Extrusion

# OpenSCAD - An Introduction



`linear_extrude()`



`rotate_extrude()`

Extrusion transforms 2D shapes into 3D

# OpenSCAD - An Introduction

Projection

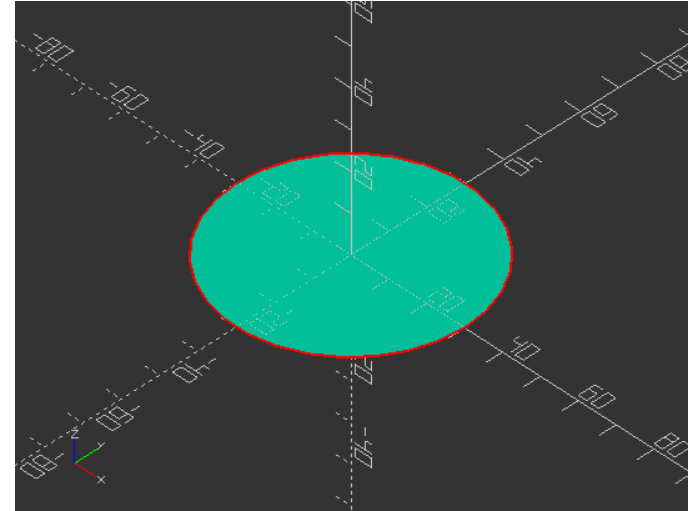
# OpenSCAD - An Introduction

Projection is needed in order to export objects in DXF format.

The position of a cut can be set via parameter `cut=true`, and `translate()` or `rotate()`

Syntax:

```
projection() object();
```



Circle from sphere:  
`projection() sphere();`

Projection() creates 2D drawings from 3D shapes

# OpenSCAD - An Introduction

Export



# OpenSCAD - An Introduction

In order to export an object is a full rendering via F6 necessary

- 3D Formats are STL, OFF, AMF, 3MF, or CSG
- 2D Formats are DXF, or SVG
- Image Format is PNG

If you want to export a 3D object in 2D, use `projection()`

Objects can be exported in 3D, 2D, or as an image

# OpenSCAD - An Introduction

Import

# OpenSCAD - An Introduction

- STL, OFF, AMF, 3MF are 3D Formats and DXF, SVG are 2D Formats you can import directly into OpenSCAD via the standard module `import()`.
- `surface()` let you import a text file to be used as height map
- For an advanced version of import (for SCAD and CSG), use `use<>` and `include<>`

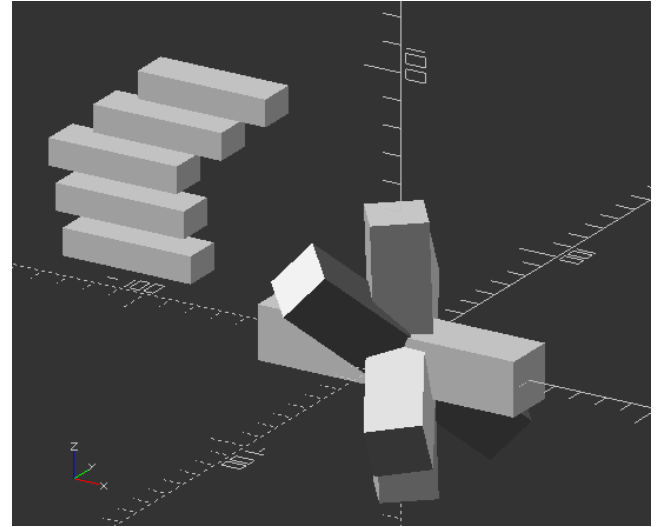
Objects only can be imported via code modules

# OpenSCAD - An Introduction

Loops

# OpenSCAD - An Introduction

- Loops are operators and need to embed its content in `{}`
- `for()` builds a tree of objects, one branch for each item
- Syntax: `for() {action() object();}`
- Another operator: `intersection_for()`



Translate and rotate loop using `for()`

Loops can be used to create group objects as an union

# OpenSCAD - An Introduction

Statements

# OpenSCAD - An Introduction

Syntax for `if()` statement is:

```
if(test) scope1
```

```
if(test) {scope1}
```

```
if(test) scope1 else scope2
```

```
if(test) {scope1} else {scope2}
```

There are 2 more functions (`let()`, Conditional `?`), which are not discussed in this course

An `if()` statement tests one or more condition/s

# OpenSCAD - An Introduction

Modules



# OpenSCAD - An Introduction

Syntax:

```
module_name(parameters){actions}
```

- There is no naming convention on the module name
- Best approach is using variables to keep it universal
- Although the variables will be used inside of the module, no variables can send back outside of the module

Modules are like libraries you can import and use

# OpenSCAD - An Introduction

Variables

# OpenSCAD - An Introduction

Syntax:

```
variable = value;
```

- Variables in OpenSCAD are more likely constants, the last value of a variable is the one, that will be used
- Self assignments are not working ( $x=x+1$ )
- Variables are usually on top of the code, so changing them is easy

Variables are essential for parametric modeling

# OpenSCAD - An Introduction

Examples

# OpenSCAD - An Introduction

openSCAD\_CodingCADModels\_Examples are some full examples as an addition to the workshop file.

Please feel free and experiment with this files, and if you have any questions, please let me know!

`contact@jensmeisner.net`

!THANK YOU FOR LISTENING!

Example file: `/openSCAD_CodingCADModels_Examples_en.scad`